ROYCO 44



Version 2.0	Revision Date: 06/29/2021	SDS Numbe 2030000162				
SECTION	1. IDENTIFICATION					
Produ	uct name	: ROYCO	44			
Produ	uct code	: 0000000	: 00000000058322632			
Manu	ifacturer or supplier's	details				
Comp	bany	Product 111 RID	SS Corporation Safety & Regulatory Affairs C Park West Drive 112 Pittsburgh, United States of America			
Resp	onsible Department	: +1800L/	ANXESS			
Emer	gency telephone	Internati	ec (800) 424-9300 onal (703) 527-3887 s Emergency Phone (800) 410-3063			
Reco	mmended use of the	chemical and	restrictions on use			
Reco	mmended use	: Lubrican	t			
Restr	ictions on use	: None kno	own.			

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200).				
Carcinogenicity	:	Category 1A		
Specific target organ toxicity - repeated exposure (Inhala- tion)	:	Category 1 (Lungs)		
GHS label elements				
Hazard pictograms	:			
Signal Word	:	Danger		
Hazard Statements	:	May cause cancer. Causes damage to organs (Lungs) through prolonged or re- peated exposure if inhaled.		



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Precautionary Statements		Do not handle understood. Do not breathe Wash skin thor Do not eat, drir	instructions before use. until all safety precautions have been read and dust/ fume/ gas/ mist/ vapors/ spray. oughly after handling. hk or smoke when using this product. e gloves/ protective clothing/ eye protection/ face
		Response: IF exposed or (concerned: Get medical advice/ attention.
		Storage: Store locked up	
		Disposal: Dispose of con plant.	tents/ container to an approved waste disposal
•	r hazards known.		

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

: Mixture

Substance / Mixture

Chemical name	CAS-No.	Concentration (% w/w)
Crystalline Quartz Silica	14808-60-7	>= 1 - < 5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

SECTION 4. FIRST AID MEASURES

If inhaled	 Get medical attention immediately. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If unconscious, place in recovery position and get medical attention immediately. Maintain open airway. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
In case of skin contact	: Wash off with soap and water. Get medical attention if symptoms occur.

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In case of eye contact		Remove cor	flush eye(s) with plenty of water. itact lenses. attention if symptoms appear.		
If swallowed		Do not induc sonnel.	Rinse mouth with water. Do not induce vomiting unless directed to do by medical per- sonnel. Get medical attention if symptoms occur.		
Mos	t important symptoms	and effects, both	acute and delayed		
Symptoms		ing, sore thr	respiratory tract irritation with symptoms of cough- oat and runny nose. nptoms sometimes include the following: c effects		
Effects		: May cause Causes dan exposure if	nage to organs through prolonged or repeated		
and use the recommended p		ponders should pay attention to self-protection recommended protective clothing or exposure exists refer to Section 8 for specific tective equipment.			
Notes to physician		: Treat sympton	omatically.		

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Use water spray, alcohol-resistant foam, dry chemical or car- bon dioxide.
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during fire fighting	:	Burning produces irritant fumes. Exposure to decomposition products may be a hazard to health.
Hazardous combustion prod- ucts	:	Carbon dioxide (CO2) Carbon monoxide Metal oxides
Further information	:	Cool containers/tanks with water spray.
		Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment	:	In the event of fire, wear self-contained breathing apparatus.
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for fire-fighters			Use personal protective equipment.					
SECTION	SECTION 6. ACCIDENTAL RELEASE MEASURES							
tive eo	nal precautions, protec- quipment and emer- procedures	:	Do not touch or w Evacuate person	y and unprotected personnel from entering.				
Enviro	onmental precautions	:		eased into the environment. surface water or sanitary sewer system.				
	ds and materials for nment and cleaning up	:	follows. Contain spillage, material, (e.g. sar and transfer to a national regulation Dispose of waster	from spill area. to an effluent treatment plant or proceed as soak up with non-combustible absorbent ad, earth, diatomaceous earth, vermiculite) container for disposal according to local / ns (see section 13). s in an approved waste disposal facility. the sewerage system, surface waters or				

SECTION 7. HANDLING AND STORAGE

Advice on safe handling	:	Remove contaminated clothing and protective equipment be- fore entering eating areas. Workers should wash hands and face before eating, drinking and smoking. Put on appropriate personal protection equipment. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Avoid inhalation, ingestion and contact with skin and eyes. Use only with adequate ventilation/personal protection.
Conditions for safe storage	:	 Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container closed when not in use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate container to avoid environmental contamination. Empty containers retain residue and can be dangerous. Do not reuse container.



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	ner information on stor- conditions	: Keep away fro	om oxidizing agents.
	ner information on stor- stability	: Stable under	recommended storage conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
Petrolatum	8009-03-8	TWA (Mist)	5 mg/m3	OSHA Z-1
		TWA (Inhal- able particu- late matter)	5 mg/m3	ACGIH
graphite	7782-42-5	TWA (Dust)	15 Million parti- cles per cubic foot	OSHA Z-3
		TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respir- able fraction)	5 mg/m3	OSHA Z-1
		TWA (Res- pirable par- ticulate mat- ter)	2 mg/m3	ACGIH
Crystalline Quartz Silica	14808-60-7	TWA (Res- pirable dust)	0.05 mg/m3	OSHA Z-1
		TWA (respir- able)	10 mg/m3 / %SiO2+2	OSHA Z-3
		TWA (respir- able)	250 mppcf / %SiO2+5	OSHA Z-3
		TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3 (Silica)	ACGIH
		PEL (respir- able)	0.05 mg/m3	OSHA CARC

Ingredients with workplace control parameters

Engineering measures

: If user operations generate dust, fumes or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

Personal protective equipment

Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe
		working limits of the selected respirator. NIOSH approved, air-purifying organic vapor respirator.

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Mat	protection terial terial	:	Nitrile rubber Neoprene	
Rer	narks	:	Impervious glove	S
Eye pr	otection	:	Safety glasses wi	th side-shields
Skin a	nd body protection	:		tective clothing. tection according to the amount and con- dangerous substance at the work place.
Hygier	ne measures	:	chemical product lavatory and at th Appropriate techr contaminated clo Wash contaminat	ed clothing before reusing. ash stations and safety showers are close

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

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Evaporation rate	:	No data available
		Method: open cup
Flash point	:	> 392 °F / 200 °C
Boiling point/boiling range	:	No data available
Melting point/range	:	No data available
рН	:	No data available
Odor Threshold	:	No data available
Odor	:	No data available
Color	:	black
Physical state	:	solid
Appearance	:	paste

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Self-ignition:No data availableBurning number:No data availableUpper explosion limit / Upper:No data availableflammability limit:No data availableLower explosion limit / Lower:No data availableVapor pressure:No data availableRelative vapor density:No data availableRelative density:> 1Density:No data availableSolubility(ies):negligibleSolubility in other solvents:partly solublePartition coefficient: n- octanol/water:No data availableIgnition temperature:No data availableSelf-Accelerating decomposi- ton temperature (SADT):No data availableViscosity:No data availableViscosity, kinematic:No data availableViscosity, kinematic:No data availableImposition temperature:No data availableViscosity, kinematic:No data availableViscosity, kinematic:No data availableViscosity, kinematic:No data availableImposition temperature:No data availableViscosity, kinematic:No data availableImposition temperature:No data availableImposition temperature:No data availableImposition temperature:No data availableImposition temperature:No data availableImposition t	Versio 2.0	n	Revision Date: 06/29/2021		S Number: 3000016234	Date of last issue: 10/19/2020 Country / Language: US / EN
Upper explosion limit / Upper flammability limitNo data availableLower explosion limit / Lower flammability limitNo data availableVapor pressure:No data availableRelative vapor density:No data availableRelative density:> 1Density:No data availableSolubility(ies):negligibleSolubility in other solvents:partly solublePartition coefficient: n- octanol/water:No data availableIgnition temperature:not determinedDecomposition temperature:No data availableSelf-Accelerating decomposi- tion temperature (SADT)No data availableViscosity:No data availableViscosity, kinematic:No data availableViscosity, kinematic:No data available	Se	elf-ign	ition	:	No data available	9
flammability limit Lower explosion limit / Lower : No data available flammability limit Vapor pressure : Not applicable Relative vapor density : No data available Relative density : > 1 Density : No data available Solubility(ies) Water solubility : nother solvents : negligible Solubility in other solvents : partly soluble Partition coefficient: n- octanol/water Ignition temperature : No data available Self-Accelerating decomposi- tion temperature (SADT) Viscosity Viscosity, dynamic : No data available Viscosity, kinematic : No data available	Вι	urning	number	:	No data available	2
flammability limitVapor pressure:Not applicableRelative vapor density:No data availableRelative density:> 1Density:No data availableSolubility(ies):negligibleSolubility in other solvents:partly solublePartition coefficient: n- octanol/water:No data availableIgnition temperature:No data availableDecomposition temperature:No data availableSelf-Accelerating decomposi- tion temperature (SADT):No data availableViscosity Viscosity, kinematic:No data availableViscosity, kinematic:No data available				:	No data available	
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Relative density:> 1Density:No data availableSolubility(ies) Water solubility:negligibleSolubility in other solvents:partly solublePartition coefficient: n- octanol/water:No data availableIgnition temperature:not determinedDecomposition temperature:No data availableSelf-Accelerating decomposi- tion temperature (SADT):No data availableViscosity, dynamic:No data availableViscosity, kinematic:No data available	Va	apor p	oressure	:	Not applicable	
Density:No data availableSolubility(ies) Water solubility:negligibleSolubility in other solvents:partly solublePartition coefficient: n- octanol/water:No data availableIgnition temperature:not determinedDecomposition temperature:No data availableSelf-Accelerating decomposi- tion temperature (SADT):No data availableViscosity Viscosity, dynamic:No data availableViscosity, kinematic:No data available	Re	elative	e vapor density	:	No data available	9
Solubility(ies) Water solubility:negligibleSolubility in other solvents:partly solublePartition coefficient: n- octanol/water:No data availableIgnition temperature:not determinedDecomposition temperature:No data availableSelf-Accelerating decomposi- tion temperature (SADT):No data availableViscosity Viscosity, dynamic:No data availableViscosity, kinematic:No data available	Re	elative	e density	:	> 1	
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Partition coefficient: n- octanol/water:No data availableIgnition temperature:not determinedDecomposition temperature:No data availableSelf-Accelerating decomposi- tion temperature (SADT):No data availableViscosity Viscosity, dynamic:No data availableViscosity, kinematic:No data available	So			:	negligible	
octanol/waterIgnition temperature:not determinedDecomposition temperature:No data availableSelf-Accelerating decomposition temperature (SADT):No data availableViscosity Viscosity, dynamic:No data availableViscosity, kinematic:No data available		Solu	bility in other solvents	:	partly soluble	
Decomposition temperature : No data available Self-Accelerating decomposition temperature (SADT) : No data available Viscosity viscosity, dynamic : No data available Viscosity, kinematic : No data available				:	No data available	9
Self-Accelerating decomposi- tion temperature (SADT)No data availableViscosity Viscosity, dynamic:No data availableViscosity, kinematic:No data available	lg	gnition	temperature	:	not determined	
tion temperature (SADT) Viscosity Viscosity, dynamic : No data available Viscosity, kinematic : No data available	De	ecom	position temperature	:	No data available	2
Viscosity, dynamic:No data availableViscosity, kinematic:No data available				:	No data available	9
	Vi		-	:	No data available	9
Explosive properties : No data available		Visc	osity, kinematic	:	No data available	2
	E	xplosiv	ve properties	:	No data available	2
Oxidizing properties : No data available	O	xidizir	ng properties	:	No data available	2

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reac- tions	:	Hazardous polymerization does not occur.

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Cond	itions to avoid	: No specific da	ata.	
Incon	npatible materials	: Strong oxidizi	ng agents	
Haza produ	rdous decomposition lcts	: Oxides of calc Sulfur oxides Carbon oxides		

SECTION 11. TOXICOLOGICAL INFORMATION

The most important known symptoms and effects are described in Section 2 and/or Section 4.

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

May cause cancer.

Components:

Crystalline Quartz Silica:

Result

: Excessive exposure to airborne crystalline silica can cause fibrotic lung damage, with scarring of the lungs with cough and shortness of breath. This is called "Silicosis". This is generally a slowly developing fibrotic disease as symptoms are usually delayed for 10 years or more. Symptoms are dyspnea, chest pain, breathlessness, and cough. The chronic lung scarring developed from the silica dust causes a progressive massive fibrosis. This may lead to increased susceptibility to tuberculosis.

IARC Group 1: Carcinogenic to humans Crystalline Quartz Silica (Silica dust, crystalline)

14808-60-7

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			Conditional of the condition
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OSH	Crystalli	pecifically regulated ca ne Quartz Silica ine silica)	rcinogen 14808-60-7
NTP	Crystalli	to be human carcinoger ne Quartz Silica Crystalline (Respirable S	14808-60-7
-	oductive toxicity lassified based on	available information.	
	-single exposure lassified based on	available information.	
	-repeated exposi es damage to orga		longed or repeated exposure if inhaled.
Com	oonents:		
Route Targe	alline Quartz Silio es of exposure et Organs ssment	: Inhalation : Lungs	age to organs through prolonged or repeated
Not cl Prode		available information.	
Furth	er information		
<u>Prod</u> e Rema		: No data is av	vailable on the product itself.
SECTION	12. ECOLOGICAI		
Ecoto	oxicity		
<u>Produ</u> Toxic	uct: ity to fish	: Remarks: No	o data available
Persi	stence and degra	dability	
<u>Prod</u> e Biode	<mark>uct:</mark> gradability	: Result: No d	ata available
			140

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Bioac	cumulative potential			
<u>Produ</u>	<u>uct:</u>			
Bioac	cumulation	:	Remarks: No data	a available
	ity in soil ta available			
Other	adverse effects			
<u>Produ</u>	<u>uct:</u>			
Addition mation	onal ecological infor- n	:	No information or	ecology is available.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

RCRA - Resource Conserva- tion and Recovery Authoriza- tion Act	:	If discarded in its purchased form, this product would not be a hazardous waste either by listing or by characteristic. However, under RCRA, it is the responsibility of the product user to determine at the time of disposal, whether a material containing the product or derived from the product should be classified as a hazardous waste. (40 CFR 261.20-24)
Waste from residues	:	The generation of waste should be avoided or minimized wherever possible. This material and its container must be disposed of in a safe way. Empty containers retain product residue; observe all precau- tions for product. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Waste disposal should be in accordance with existing federal, state, provincial and/or local environmental controls.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

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Domestic regulation

49 CFR

Not regulated as a dangerous good

Hazard and Handling Notes.

Not dangerous cargo, Keep separated from foodstuffs

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Carcinogenicity Specific target organ toxicity (single or repeated exposure)
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Massachusetts Right To Know		
Petrolatum	8009-03-8	> 1
graphite	7782-42-5	> 1
Crystalline Quartz Silica	14808-60-7	1-5
Pennsylvania Right To Know		
Petrolatum	8009-03-8	> 1
graphite	7782-42-5	> 1
Crystalline Quartz Silica	14808-60-7	1-5

California Prop. 65

WARNING: This product can expose you to chemicals including Crystalline Quartz Silica, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

TSCA inventory

TSCA

: All substances listed as active on the TSCA inventory

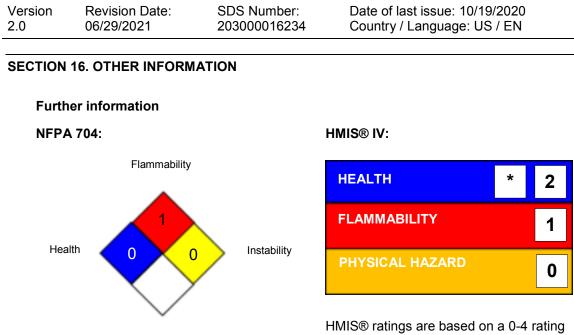
TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

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Special hazard

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

ACGIH OSHA CARC OSHA Z-1	:	USA. ACGIH Threshold Limit Values (TLV) OSHA Specifically Regulated Chemicals/Carcinogens USA. Occupational Exposure Limits (OSHA) - Table Z-1 Lim- its for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA	:	8-hour, time-weighted average
OSHA CARC / PEL	:	Permissible exposure limit (PEL)
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-3 / TWA	:	8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisa-



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tion for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population: LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose): MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity: SADT - Self-Accelerating Decomposition Temperature: SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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: 06/29/2021

The data contained in this Safety Data Sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered to be a guidance for processing and does not contain any warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is the responsibility of the recipient of the product to ensure that any proprietary rights and existing laws and legislation are observed.